

BRASADOS

PSB - brazed heat exchanger



Principais Caraterísticas

- Protection plates in stainless steel AISI 316L;
  - Connections in stainless steel AISI 316L;
  - Plates in stainless steel AISI 316L;
  - Braze welding in copper;
- Required flows or thermal load;
  - Temperature program;
  - Physical properties of the fluids involved;
  - Desired operating pressure;
  - Maximum load loss allowed.

Elements required for sizing:

Descrição do Produto

The braze welded plate heat exchanger is constructed out of stainless steel AISI316L. The heat exchange surface is comprised of thin corrugated metal plates, overlapped, forming a pile. Between those plates channels are formed and the corner openings are arranged in such a way that allow the two fluids to circulate through alternating channels, always in counter-flow. The fluids are maintained in the unit with a braze welded seam along the entire perimeter of the plates. The contact points of the plates are also braze welded to withstand the pressure of the fluids involved. The set of plates is protected by cover plates where the hydraulic connections are installed. Insulation is supplied separately, see plate heat exchanger accessories.

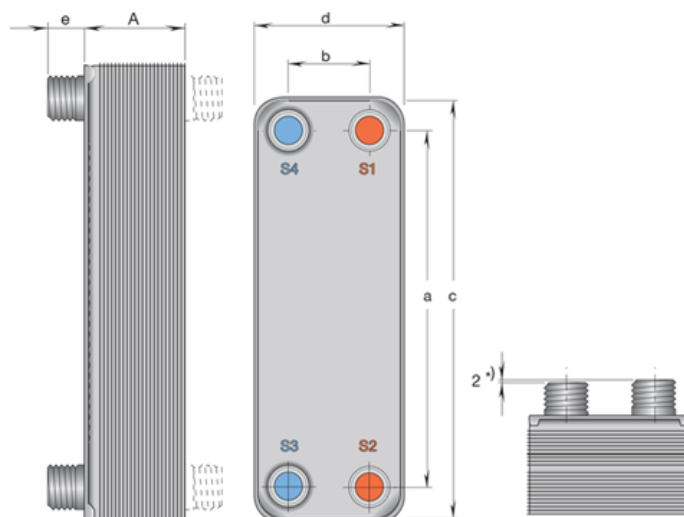
Modelos e Preços

| Código    | Modelo                           |
|-----------|----------------------------------|
| 1803-0101 | PSB 16-9 Brazed Heat Exchanger   |
| 1803-0102 | PSB 16-13 Brazed Heat Exchanger  |
| 1803-0103 | PSB 16-17 Brazed Heat Exchanger  |
| 1803-0104 | PSB 16-25 Brazed Heat Exchanger  |
| 1803-0105 | PSB 16-35 Brazed Heat Exchanger  |
| 1803-0201 | PSB 18-15 Brazed Heat Exchanger  |
| 1803-0202 | PSB 18-23 Brazed Heat Exchanger  |
| 1803-0203 | PSB 18-29 Brazed Heat Exchanger  |
| 1803-0204 | PSB 18-39 Brazed Heat Exchanger  |
| 1803-0301 | PSB 30-10L Brazed Heat Exchanger |



## Dimensões

|               | a   | b  | c   | d    | e  | A                      | Kg                        |
|---------------|-----|----|-----|------|----|------------------------|---------------------------|
| <b>PSB 16</b> | 172 | 40 | 210 | 73,5 | 20 | $8 + (n \times 2,16)$  | $0,267 + (n \times 0,04)$ |
| <b>PSB 18</b> | 278 | 40 | 319 | 78   | 20 | $6,5 + (n \times 2,2)$ | $0,2 + (n \times 0,053)$  |
| <b>PSB 30</b> | 250 | 45 | 313 | 113  | 45 | $13 + (n \times 2,31)$ | $1,2 + (n \times 0,10)$   |



| TECHNICAL DATA                                | PSB - 16                | PSB - 18               | PSB - 30              |
|-----------------------------------------------|-------------------------|------------------------|-----------------------|
| Maximum / Minimum temperature (°C):           | 225/-196                | 225/-50                | 225/-196              |
| Maximum Pressure (bar):                       | 32                      | 30                     | 40                    |
| Volume / Channel (S3-S4/S1-S2) litres:        | 0,0232                  | 0,039                  | 0,054                 |
| Maximum flow (S3-S4/S1-S2) m³/h:              | 3,6                     | 4,6                    | 14,5                  |
| Height a (mm):                                | 210                     | 319                    | 313                   |
| Width b (mm):                                 | 73,5                    | 78                     | 113                   |
| Vertical distance between connections (mm):   | 172                     | 278                    | 250                   |
| Horizontal distance between connections (mm): | 40                      | 40                     | 50                    |
| Thickness of the heat exchanger (mm):         | $(n \times 2,16)$ 8     | $(n \times 2,2)$ 6.5   | $(n \times 2,31)$ 13  |
| Weight (kg):                                  | $(n \times 0,04)$ 0.267 | $(n \times 0,053)$ 0.2 | $(n \times 0,10)$ 1.2 |
| Connections " {S3-S4/S1-S2}:                  | 3/4"                    | 3/4"                   | 1" / 1 1/4"           |
| Plate material:                               | AISI 316                | AISI 316               | AISI 316, AISI 254    |
| Connections material:                         | AISI 316                | AISI 316               | AISI 316              |
| Braze material:                               | Copper                  | Copper                 | Copper                |
| Maximum No. of plates:                        | 60                      | 50                     | 150                   |

